

## Sound Conditioned Metal Door Openings

### service,

Your inquiries handled promptly. Your orders engineered efficiently. Details furnished immediately.

# dependability

More than 30 years of service to the building industry.

Specifications strictly adhered to. Delivery schedules maintained.

## quality

High level of manufacturing standards maintained.

Careful shop inspection before delivery.

Hollow	Metal	Doors
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**Hollow Metal Door Frames** 

Structural Door Frames

Kalamein Jambs and Trim

Kalamein Doors

Fire Doors

Underwriter Labeled Products

Kalamein Windows

**New York City Approved** 1, 1½ and 3-Hr. Test Doors

Special Openings

Hardware

\*ATLAS FIREPROOF DOOR COMPANY, INC.

73-79 Provost Street fireproof metal products Brooklyn 22, N. Y.

Telephone: EVergreen 9-4252

## designs of KALAMEIN and HOLLOW METAL DOORS

The standard designs shown are those most frequently used. We can furnish any special door type required.

#### HOLLOW METAL DOORS

Construction — Made of best quality open-hearth cold rolled, pickled, patent leveled, sheet steel; galvanized or bonderized sheet steel. Stiles and rails filled with mineral wool for sound deadening purposes. Joints and mitres welded throughout, ground smooth, and made invisible. Flush doors filled with mineral wool and reinforcing webs provided 6" on center or as required by specifications. Doors mortised and reinforced for necessary hardware.

Doors can be furnished in 14, 16, 18 or 20 gauge.

Finishes — All hollow metal doors cleaned of dirt, oil and impurities. All tool marks and joints filled with mineral filler and sanded smooth. One shop coat of best metallic primer applied and baked on. Doors may be finished on request in solid color or grained finish baked enamel. Baked enamel to consist of at least 6 coats of paint baked on and rubbed to an eggshell gloss.

The above specifications apply also to hollow metal transom sash and smokescreen openings.

#### KALAMEIN DOORS

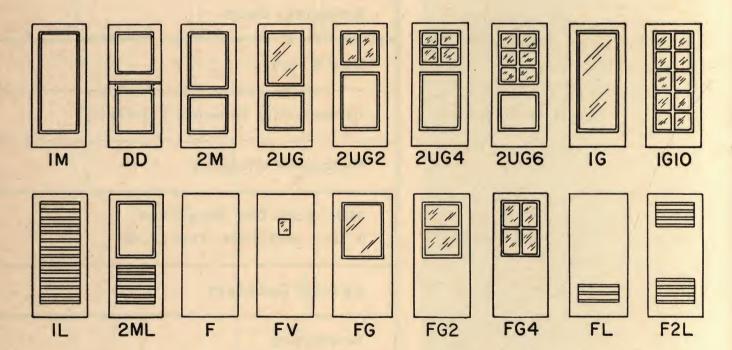
Construction—Cores of doors are solid, kiln dried, white pine, milled cores, mortised and tenoned and covered with galvanized or furniture steel sheets; gauges as required. Panels are 3%" asbestos mill-board glued under pressure with metal on both sides (except non-labeled door panels which are 1¼" composition or plywood cores). Stiles drawn through steel dies to insure tightness to core, when required. All joints and mitres cleaned, soldered, and scraped smooth. Panel moldings can be furnished in either kalamein or hollow metal, as required.

Doors can be reinforced and mortised for hardware where required.

All exposed surfaces cleaned of impurities and finished with one prime coat of metallic paint.

Kalamein transom sash and smokescreen openings are similar in construction to kalamein doors.

All kalamein products are available covered in copper, bronze, aluminum, or stainless steel. Aluminum and bronze doors can be furnished with extruded edges.



#### LABELING SERVICES

We can furnish doors in hollow metal, tin clad, metal clad and kalamein carrying the label of the N.Y. City Board of Standards and Appeals. Doors can also be furnished with the National Board of Fire Underwriters label. Design of these doors restricted to certain types.

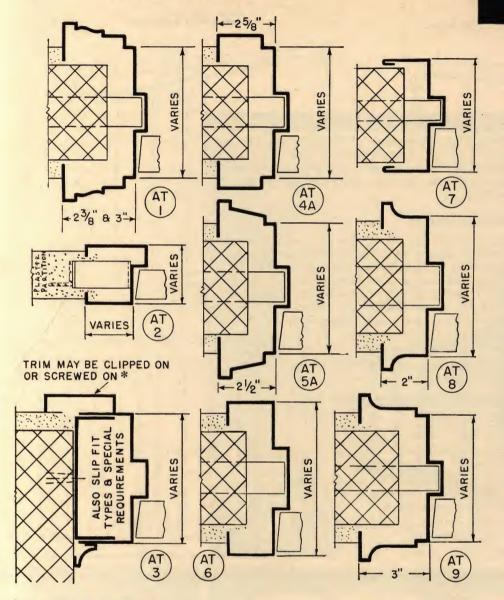
#### FOR ECONOMY AND PROMPT DELIVERY

Atlas stocks a variety of bucks in popular door sizes. Doors to fit stock bucks are available in some types, also doors and bucks may be purchased with hardware and saddles. Doors and frames will be fitted for hardware at our plant on request.

Practical engineering service to suit architectural needs.

### typical ATLAS BUCK SECTIONS

with various variations



Combinations of various trims are possible.

fireproof

products

Hollow metal frames can be furnished of cold rolled steel, galvanized, or bonderized sheets in 12, 14, 16 or 18 gauge, with anchors provided to suit any wall requirements.

Interior bucks for wood doors can be furnished with welded-on hinges and applied strike.

Bucks requiring mortise type hardware will be reinforced, mortised, drilled and tapped to templates.

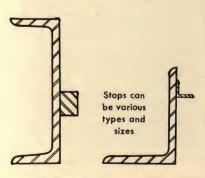
Labeling Service — bucks carrying the label of the National Board of Fire Underwriters are available.

Other products available in hollow metal are borrowed lights, smokescreen openings, pass windows, cased openings, etc.

Finish — All bucks to receive one shop coat of rust inhibiting paint. Frames can be furnished in baked prime or baked enamel finish. Enamel finish in solid or grained.

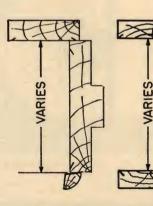
Send us your requirements.

\* Trim may also be moulded type.



Anchors to suit wall conditions

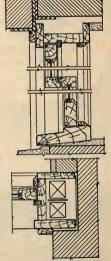
Structural frames furnished for fire doors or heavy installations. Constructed of suitable size structural members with approved masonry anchors. Finish with shop coat metallic primer.



Kalamein jambs and trim available in a variety of stock trims, For construction and finish specifications, see heading under kalamein doors.

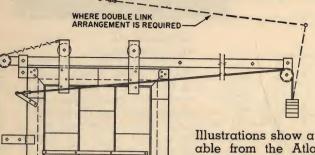


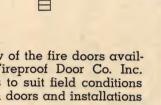
Double-hung kalamein windows and casement sash are made up to suit any requirement. New York City ¾ hour test windows can be furnished.



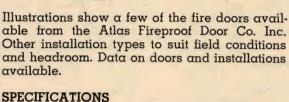
WHERE DOUBLE LINK ARRANGEMENT IS REQUIRED

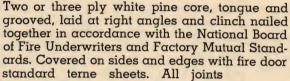
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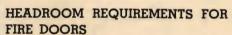
WHERE DOUBLE LINK ARRANGEMENT IS REQUIRED





double-lock seams, sheets flat against core. (Can also be furnished in 24gauge galvanized sheets)

Label Service — see "Labeling Services" on page 2.



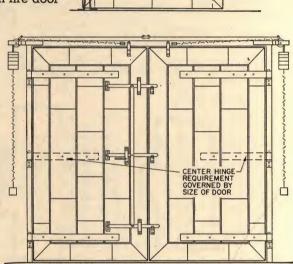
Level head doors - 14".

Incline head doors - 14" low point plus 3/4" per foot in rise.

Level head doors hung on drop brackets-9" (depending upon construction conditions).

Swinging doors in structural frame —6" (minimum).

Lap swing doors — 10".



#### SOUND CONDITIONED DOOR **OPENINGS**

Doors-Hollow Metal 13/4" thick; minimum of 16 gauge steel.

Types available—F-FV-FG

Door frames—Hollow Metal minimum of 14 gauge steel.

Finish—as desired.

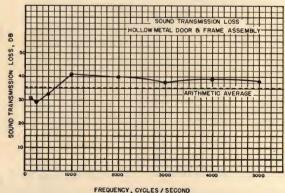
CENTER HINGE

REQUIREMENT GOVERNED BY

SIZE OF DOOR

Rating-40 decibels @ 2000 cycle-transmission loss 35.6 average.

-41 decibels @ 2000 cycle-transmission loss 42.0 average.



### \*ATLAS FIREPROOF DOOR COMPANY, INC.

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